Steel Recycling Institute

# Michigan Recycling Coalition 



May 18, 2017

## Founded in 1988, Now Part of SMDI

## American Iron and Steel Institute



Steel
Market Development Institute


## About AISI



## American Iron and Steel Institute

-Serves as the voice of the North American steel industry in the areas of public policy, trade, market development and technology innovation.
-19 member companies, both integrated and electric furnace steelmakers, who represent 75\% of steel in North America.

- U.S. steel industry operates more than 100 steelmaking and production facilities, producing 87 million tons in steel shipments valued at $\$ 75$ billion in 2014.
-U.S. steel industry directly employs about 142,000 people.
-U.S. steel industry, directly or indirectly, supports almost one million U.S. jobs.
-Labor productivity has seen a five-fold increase since the early 1980s, going from an average of 10.1 man-hours per finished ton to an average of 1.9 man-hours per finished ton of steel in 2015.


## Meet SMDI

## Steel Market Development Institute

## Partner Alliances



Cool Metal Roofing

Steel The Better Builder


MUCaR?

SSAB

## Meet SMDI Sustainability Group

## Steel <br> Market Development Institute

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## Meet the New SRI

## Steel Recycling Institute

The Steel Recycling Institute is an industry association with the mission of promoting and sustaining steel recycling. It is the primary information and technical resource for entities interested in steel recycling and the use of steel in sustainable construction.

The SRI also serves as the clearinghouse for life cycle assessment data for the North American Steel Industry. The SRI documents the environmental performance of steel products through life cycle assessment (LCA) studies and environmental product declarations (EPDs).
-Since 1990, the industry has reduced energy intensity by 31 percent and CO2 emissions by 36 percent per ton of steel shipped. Through recycling, the steel industry saves the energy needed to power 20 million homes for one year.


## Steel Plants of North America



## Why recycle Steel?

## Economics - saves money - substitution cost

 Environment - conserves resourcesEnergy: 5450 BTU saved per lb. Of steel
Saves per ton of steel
Coal-1,400 lbs
Iron ore $-2,500 \mathrm{lbs}$
Limestone - 120 lbs
Saves landfill space
1 cubic yard whole steel cans $=150 \mathrm{lbs}$
1 cubic yard flattened steel cans $=850 \mathrm{lbs}$

## A Partnership in Steel Making

Two Production Methods:

BOF or Integrated Mill
About 40\% of overall U.S. production
Uses coke to convert Iron ore to Pig iron
Typically 65-75\% molten iron and 25-35\% scrap
EAF or Mini Mill
About 60\% of U.S. production
Uses primarily scrap and direct-reduced iron (DRI)


Typically 0-25\% iron and 75-100\% scrap

## Millions of tons recycled per year



Paper (AF\&PA website 2010)


## WEEKLY TONNAGE OF RAW STEEL PRODUOTION

(thousands of not tons)


SOUPCEGOUPILED BY AMU USNO DATA FFOM ANEFOANIFONADDSTEELINSTITUTE

## World Steel Market

- World Production = 1,621,000,000 metric tons
- Chinese Production $=825,000,000$ metric tons
- US Production = 79,000,000 metric tons

Arcelor Mittal \#1 in world
Nucor \#14 in world
US Steel \#24 in world

China- 825 million metric tonnes
Japan- 105 million metric tonnes
India- 89 million metric tonnes
USA- 79 million metric tonnes

# Steel Food ลம 

## Did You krnovv?



FOOD THAT IS CANNED $\longrightarrow \longrightarrow \longrightarrow$ IS FODD THAT ISN'T WNASTED




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FROM RECYGLING ZSTEELCANS

## Steel cans in the marketplace



Steel food cans make up $90 \%$ of the steel can marketplace

Steel Aerosol cans are 7\% of the steel can marketplace


Steel paint cans are 3\% of steel cans in the marketplace

## Over 5900 programs collect empty aerosols in their steel can mix

## 72 OF TOP 100 CURBSIDE PROGRAMS INCLUDE EMPTY STEEL AEROSOL CANS

According to a recent SPC study, over 70\% of Americans have access to programs which include empty aerosol cans.



## Approximately 4800 programs include empty steel paint cans



Steel paint cans still have 55\% of paint container market


## 2010 Light Vehicle Content Material Content

■ Other Steel
$\square$ Aluminumm

■ Iron

- Copper

■ Other Metals
All other Materials
Total of 3,863 pounds $58 \%$ steel

$\square$ Flat Rolled Steel

## APPLIANCE RECYCLING

A typical appliance is produced using about 65 percent steel which is the primary reason nearly 90 percent of discarded appliances are recycled each year.

The steel content drives the recycling of appliances!


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## AMM WEEKLY SHREDDAD SCRAP PRICE COMPOSIUE

(prico per gross ton)

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-
Structural recycling rate steady for last 10 years!


## American Metal Market

## AMM WEEKGY NO. 1HEAYY MELT PRICE OOMPOSIIE

UPDATED:MAY 12, 2017


## - Ultra light Steel Auto Body



## - Steel Bridges



## - Steel Utility Poles

## - Residential Steel Framing



## The Strength and Sustainability of Today's Steel

## Then (1972)

## Willis Tower, Chicago, IL



- Sears Tower
- 76,000 tons of steel
- $20 \%$ recycled content (est)

Now (2013)

- Willis Tower (second tallest in hemisphere)
- 60,000 tons of steel (strength)
- $90 \%$ recycled content (for structural steel)
- 43,000 automobiles
- 7,000 tons of steel cans from curbside-drop off
- 10,000 tons of industrial scrap
- 876,000 fewer man-hours
- $58 \%$ smaller carbon footprint
- $74 \%$ less embodied energy

Aluminum and Copper have seen recent uptick

## AMM ABBO INGOU/SCRAP ALUMINUM PRICES



## Aluminum production moving elsewhere



## Vehicle Life Cycle Assessment Study

- Purpose
- How important are material production emissions?
- Are there unintended GHG consequences due to lightweighting vehicles when focusing only on the use phase?
- Two-part approach
- Attributional LCA: Vehicle-to-vehicle comparisons
- Consequential LCA: Large-scale shift or decision


## Attributional LCA Preliminary Findings

Lightweighting with aluminum over AHSS:

- Significantly increased production emissions (~30-60\%) for all vehicle types
- Increased total life cycle GHG emissions in roughly 50\% of the cases tested...but only when using the most favorable recycling methodology assumptions
- ...In all other cases, the aluminum vehicles resulted in a net increase in emissions vs. the AHSS vehicles

Attributional LCA study preliminary conclusion
There is no certainty tailpipe-only regulations will result in a decrease in emissions from lighter vehicles ... and an increase is likely.

## Summary-Consequential Life Cycle GHG study

- Fuel economy targets becoming increasingly stringent
- Use of GHG-intensive lightweighting materials to help meet these targets will:
- Always lead to higher GHG emissions initially
- Can result in higher total vehicle life cycle emissions
- Changes in aluminum import levels and increasing demand point to even greater GHG consequences in the future
- Ensuring improvements in production phase emissions while reducing driving phase emissions avoids unintended consequences


## Ferrous Scrap Dealers

Years of steel recycling experience
Convenient locations
Container and transportation capabilities
Complete processing equipment
Strong relationships with end markets
Look for additional consolidation/vertical integration


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